

with an aluminum foil (24) between two rollers (20, 22), the temperature of the coextruded-coated aluminum foil being such that the temperature at the surface of the plastic coating (14) and the adhesion-promotion agent (16) lies below the crystallite melt point (T_K) of the plastic, then passing continuously the coextruded-coated aluminum foil (10), to increase the adhesion strength between the aluminum foil (24) and the plastic coating (14), through an oven (26) with temperature (T_O) set so that the temperature at the surface of the plastic coating (14) and the adhesion-promotion agent (16) lies above the crystallite melt point (T_K) of the plastic, and cooling the coextruded-coated aluminum foil (10) heat-treated in this way, after emerging from the oven (26), in a shock-like manner such that the crystalline proportion at least in the surface area of the cooled plastic coating (14) and the crystal grains in this area are as small as possible.

29. The process according to Claim 28, wherein the temperature (T_O) of the oven (26) lies at least 20°C above the crystallite melt point (T_K) of the plastic (14).

30. The process according to Claim 29, wherein the start temperature (T_S) for the shock-like cooling of the plastic layer (14) lies above the crystallite melt point (T_K) of the plastic (14) and the end temperature (T_E) of the shock-like cooling lies at least 40°C below the crystallite melt point (T_K).

31. The process according to Claim 30, wherein the end temperature (T_E) of the shock-like cooling is at least 60°C.

32. The process according to Claim 31, wherein the end temperature (T_E) of the shock-like cooling is at least 80°C below the crystallite melt point (T_K) of the plastic (14).

33. The process according to Claim 34, wherein the shock-like cooling speed (V_A) of the plastic layer (14) is greater than 10°C/sec.

34. The process according to Claim 32, wherein the shock-like cooling speed (V_A) is greater than 50°C/sec.

35. The process according to Claim 34, wherein the shock-like cooling speed (V_A) is greater than 100°C/sec.

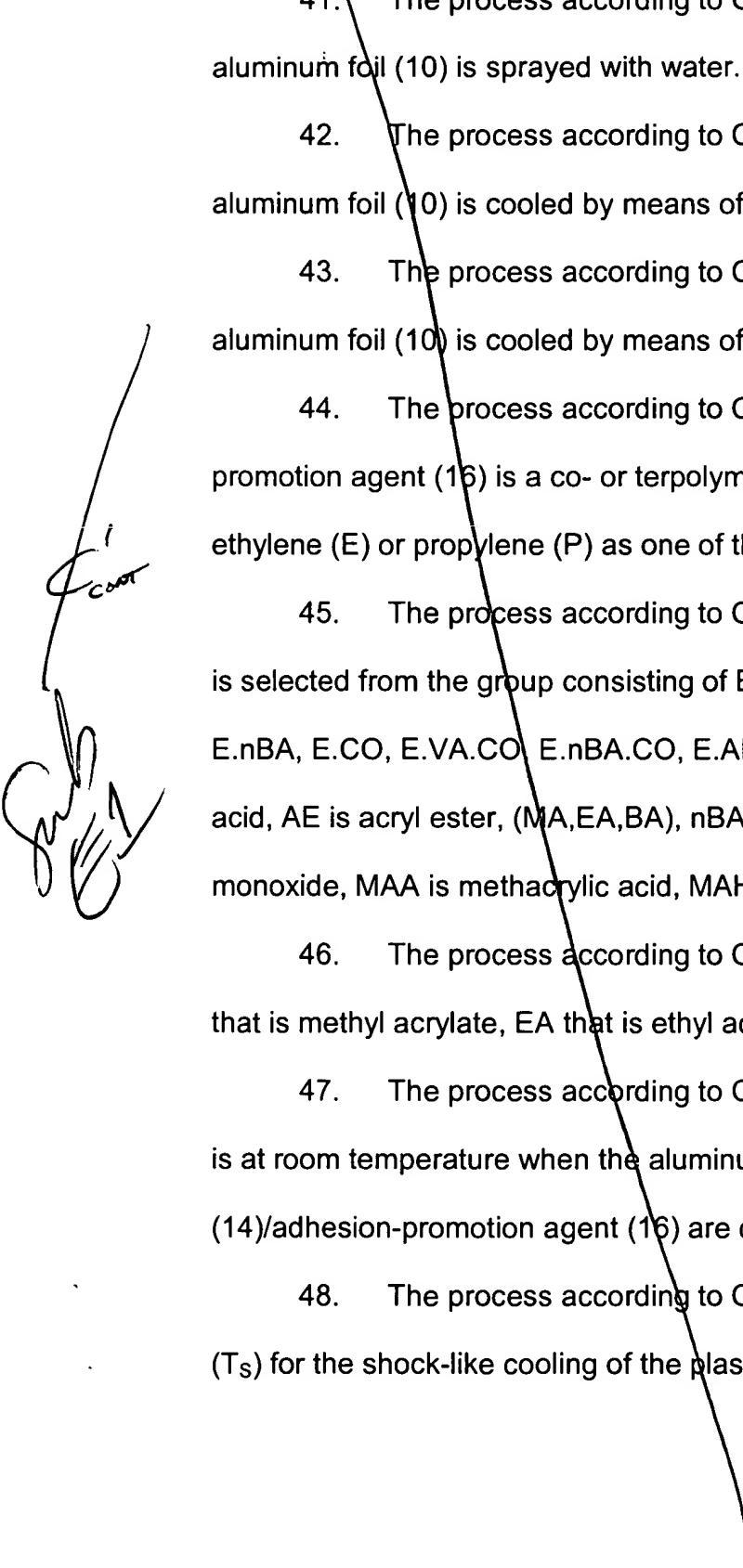
36. The process according to Claim 34, wherein the shock-like cooling of the plastic layer (14) is carried out by partial looping over at least one cooled roller (20, 22).

37. The process according to Claim 36, wherein the shock-like cooling of the plastic layer (14) is carried out by direct cooling by means of a liquid or gaseous coolant (30).

38. The process according to Claim 37, wherein the extrusion-coated aluminum foil (10) is passed through water.

39. The process according to Claim 38, wherein the extrusion-coated aluminum foil (10) is passed through ice-cooled water.

40. The process according to Claim 37, wherein the extrusion-coated aluminum foil (10) is sprayed with liquid coolant (30).



41. The process according to Claim 40, wherein the extrusion-coated aluminum foil (10) is sprayed with water.
42. The process according to Claim 37, wherein the extrusion-coated aluminum foil (10) is cooled by means of a gas.
43. The process according to Claim 42, wherein the extrusion-coated aluminum foil (10) is cooled by means of a cooled gas.
44. The process according to Claim 37, wherein the adhesion-promotion agent (16) is a co- or terpolymer modified to promote adhesion with ethylene (E) or propylene (P) as one of the monomer components.
45. The process according to Claim 44, wherein the co- or terpolymer is selected from the group consisting of E.AA, E.MAA, E.VA, E.MA, E.EA, E.nBA, E.CO, E.VA.CO, E.nBA.CO, E.AE.AA and P.MAH, where AA is acrylic acid, AE is acryl ester, (MA,EA,BA), nBA is n-butyl acrylate, CO is carbon monoxide, MAA is methacrylic acid, MAH is maleic and VA is vinyl acetate.
46. The process according to Claim 45, wherein the acryl ester is MA that is methyl acrylate, EA that is ethyl acrylate or BA that is butyl acrylate.
47. The process according to Claim 37, wherein the aluminum foil (24) is at room temperature when the aluminum foil (24) and the coextruded plastic (14)/adhesion-promotion agent (16) are combined.
48. The process according to Claim 37, wherein the start temperature (T_s) for the shock-like cooling of the plastic layer (14) lies above the crystallite

melt point (T_K) of the plastic (14) and the end temperature (T_E) of the shock-like cooling lies at least 40°C below the crystallite melt point (T_K).

49. The process according to Claim 37, wherein the shock-like cooling speed (V_A) of the plastic layer (14) is greater than 10°C/sec.

50. The process according to Claim 28, wherein the shock-like cooling of the plastic layer (14) is carried out by partial looping over at least one cooled roller (20, 22).

51. The process according to Claim 28, wherein the shock-like cooling of the plastic layer (14) is carried out by direct cooling by means of a liquid or gaseous coolant (30).

52. The process according to Claim 28, herein the adhesion promotion agent (16) is a co- or terpolymer modified to promote adhesion with ethylene (E) or propylene (P) as one of the monomer components.

53. The process comprising producing a package (40) for moist animal feed (42) from the coated aluminum foil (10) produced by the process according to Claim 28.

54. The process comprising producing a package (40) for moist animal feed (42) from the coated aluminum foil (10) produced by the process according to Claim 45.

In the Abstract:

Please cancel the Abstract.

Please insert the new Abstract submitted on the attached separate page.